

## Description

Polymeric PVC film, white or transparent with a glossy or matt surface

## Release Paper

Double sided PE coated *RapidAir*® paper, one side siliconised, 145 g/m<sup>2</sup>

## Adhesive

Solvent polyacrylate, repositionable, permanent adhesive, grey

## Area of use

For long-term outdoor displays with the highest degree of brilliancy and durability e.g. vehicle lettering. The *RapidAir*® technology enables easy and quick bubble-free application, especially of large-sized graphics or decals. Entrapped air can be easily removed by simply smoothing out under the film. Suitable for even or slightly curved surfaces.

## Printing Method

Inkjet printing with solvent-based inks, UV- or latex inks.

## Certificates

Fire behaviour (DIN EN 13501-1): B-s1, d0 (flame-resistant, no/barely smoke emission, no flaming droplets). Only applicable for the application on drywall sheet surfaces as well as for the practical application on surfaces of Euro class A1 or A2-s1, d0 with a raw density of  $\geq 525$  kg/m<sup>3</sup> and a thickness of  $\geq 12$  mm.

## Technical Data

<b>Thickness*</b> (without protective paper and adhesive)	70 micron
<b>Dimensional stability</b> (FINAT TM 14)	Adhered to steel shrinkage, no shrinkage in cross direction, in length 0,2 mm max.
<b>Temperature resistance***</b>	Adhered to aluminium, -50° C to +90° C (short-term, max. 24h, at +100° C), no variation
<b>Sea water resistance</b> (DIN 50021)	Adhered to aluminium, after 100h/23° C, no variation
<b>Resistance to solvents and chemicals</b>	At room temperature, 72h after adhesion to aluminium, short-term resistant to most oils and greases, fuels, aliphatic solvents, weak acids, salts and alkalis
<b>Adhesive power*</b> (FINAT TM 1, after 24h, stainless steel)	18 N/25 mm
<b>Tensile strength</b> (DIN EN ISO 527)	Along: min. 19 MPa Across: min. 19 MPa
<b>Elongation at break</b> (DIN EN ISO 527)	Along: min. 130% Across: min. 150%
<b>Shelf life**</b>	2 years
<b>Minimum application temperature</b>	>+8° C
<b>Service life by specialist application</b> Under vertical outdoor exposure (normal climate of Central Europe)	7 years

\* average \*\* in original packaging, at 20° C and 50% relative humidity \*\*\* normal climate of Central Europe

## Note

After printing, the ink must be allowed to thoroughly dry, in order to avoid any issues when later combined with the laminate. Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of the selected lacquers and paints should be tested by the user, prior to the application of the material. Furthermore the application information published by ORAFOL must be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.

## IMPORTANT NOTICE

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